Double-Coated Tape

33M7H

Liner: 76lb semi-bleached kraft, silicone release coated on both sides

Liner Side Adhesive: Acrylic (1607)

Backing/Carrier: 0.5 mil polyester film

Air Side Adhesive: Acrylic (1607)

Applications

- Gasket assembly
- Mounting nameplates, decals, and plastic trim
- Laminating paper, felt, sponge rubber, foam, and plastics

Features

- Polyester Film Carrier
- Acrylic Adhesive
- 76lb Semi-bleached Kraft Liner

Benefits

- Support for aid in processing and application
- Conformable
- Excellent anchorage to foams and plastics
- Excellent performance over a wide temperature range
- Humidity and plasticizer migration resistant
- Easy to die-cut and process

Features
- Air Side Adhesive
- Carrier
- Release Liner
- Liner Side Adhesive

Typical Test Values

<table>
<thead>
<tr>
<th>Test Parameter</th>
<th>Standard UOM</th>
<th>Metric UOM</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Total Thickness w/liner</td>
<td>9.9 mils</td>
<td>0.251 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesive Thickness (Air Side)</td>
<td>1.9 mils</td>
<td>0.048 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesive Thickness (Liner Side)</td>
<td>1.9 mils</td>
<td>0.048 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Carrier Thickness</td>
<td>0.5 mils</td>
<td>0.013 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Liner Thickness</td>
<td>5.6 mils</td>
<td>0.142 mm</td>
<td>PSTC 133</td>
</tr>
<tr>
<td>Adhesion to Steel (Air Side)</td>
<td>110 oz/in</td>
<td>12.03 N/cm</td>
<td>PSTC 101 Mod</td>
</tr>
<tr>
<td>Adhesion to Steel (Liner Side)</td>
<td>120 oz/in</td>
<td>13.13 N/cm</td>
<td>PSTC 101 Mod</td>
</tr>
<tr>
<td>Shear Strength (Air Side)</td>
<td>&gt;24 hours</td>
<td></td>
<td>PSTC 107</td>
</tr>
<tr>
<td>Shear Strength (Liner Side)</td>
<td>&gt;24 hours</td>
<td></td>
<td>PSTC 107</td>
</tr>
<tr>
<td>Laminating Temperature</td>
<td>50 to 150 °F</td>
<td>10 to 65 °C</td>
<td></td>
</tr>
<tr>
<td>Maximum Continuous Use</td>
<td>200 °F</td>
<td>93 °C</td>
<td></td>
</tr>
<tr>
<td>Intermittent Use</td>
<td>250 °F</td>
<td>121 °C</td>
<td></td>
</tr>
</tbody>
</table>

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

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12/21/17